

Weld Fittings



Fittings

Valves

Regulators

Filters

Tubing

Integrated
SystemsOther
ProductsTechnical
Information

Contents

Fittings
Valves
Regulators
Filters
Tubing
Integrated Systems
Other Products
Technical Information

General Introduction	F-04
Micro Weld Fittings M Series	F-06
Tube Butt Weld Fittings L Series	F-11
Tubular Fittings T Series	F-14

General Introduction

Features

- ⦿ Radius junction design with elbows to provide smooth flow path
- ⦿ Precision machined diameter to match tube diameter
- ⦿ Square, burr-free tube weld ends to enhance alignment
- ⦿ Manual or automatic welding equipment applicable
- ⦿ Tube wall uniformity to promote weld repeatability
- ⦿ M and L series standard surface roughness finished to an average of Ra 10 $\mu\text{in.}$ (0.25 μm) or electropolished to Ra 5 $\mu\text{in.}$ (0.13 μm) optional. T series standard surface roughness finished to an average of Ra 15 $\mu\text{in.}$ (0.38 μm) or electropolished to Ra 10 $\mu\text{in.}$ (0.25 μm) optional
- ⦿ Each fitting marked with brand, material and tracing ID

Technical Data

⦿ Materials

Material	Designator
316 SS	SS
316L SS	6L
316L SS VAR	6LV
316L SS VIM-VAR	6LW

⦿ Working Pressure

- a. Working pressures shown in the Catalog are calculated according to ASME B31.3 and B31.1 at ambient temperature.
- b. To get the allowable working pressure at elevated temperature, use the allowable working pressure at ambient temperature to multiply the elevated temperature factors. Please refer to Table 24 - Elevated Temperature Factors in the FITOK Catalog *Tubing Usage Guide* for the elevated temperature factors.

⦿ Weld End Tube O.D. and Wall Thickness

Fractional	
Tube O.D. in.	Wall Thickness in.
1/8	0.028
1/4	0.035
3/8	0.035
1/2	0.049
3/4	0.049/0.065 ^①
1	0.065
1 1/2	0.065
2	0.065

Metric	
Tube O.D. mm	Wall Thickness mm
6	1.0
8	1.0
10	1.0
12	1.0
18	1.5

⦿ Working Temperature

Material	Minimum Temperature	Maximum Temperature
316 SS	-325 °F (-198 °C)	1000 °F (538 °C)
316L SS		
316L SS VAR		
316L SS VIM-VAR		

Note: ① O.D. 3/4" x Wall Thickness 0.065" tubing is for T Series tubular fittings. For other sizes or wall thicknesses of welded ports, please contact FITOK or our authorized distributors.

Fittings
Valves
Regulators
Filters
Tubing
Integrated Systems
Other Products
Technical Information

Ordering Information

- ⦿ Add the material designator as a prefix, process specification as a suffix to the basic ordering number to get the complete ordering number.
 - ⦿ Cleaning and Packaging
 - a. FC-01 Standard Cleaning and Packaging. No suffix is needed.
 - b. FC-02 Special Cleaning and Packaging. Add "-F2" as a suffix when needed.
 - c. FC-03 Ultra High Purity Process Specification. Add "-F3" as a suffix when needed.
- Example: For 1/2" 316L SS VAR Union Tee with FC-03 Ultra High Purity Process Specification, the ordering number is 6LV-WT1-TB8-F3.

Cautions

- ⦿ Dimensions are for reference only and are subject to change.
- ⦿ Welding of the same material is more advisable considering the same coefficient of expansion, lower possibility of poor weld such as out-of-roundness or dimensional changes.

Micro Weld Fittings M Series

Features

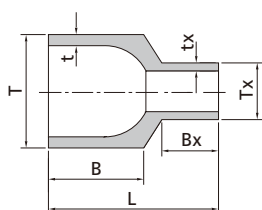
- ⦿ Compact design
- ⦿ Sizes range from 1/8" to 1/2" and 6 mm to 12 mm
- ⦿ Applicable to miniaturized tubing system



Process Specification

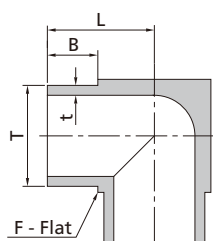
Item	Process Specification	Standard Cleaning and Packaging Process (FC-01) Special Cleaning and Packaging Process (FC-02)	Ultra High Purity Process (FC-03)
Material		316 SS, 316L SS	316L SS, 316L SS VAR, 316L SS VIM-VAR
Wetted Surface Roughness		Ra 10 μ in. (0.25 μ m)	Ra 5 μ in. (0.13 μ m)
Polishing Process		Machine finished	Electropolished

Reducing Unions



Fractional								
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
					L	B	Bx	
1/4	0.035	1/8	0.028	-WU1-TB4-TB2	0.75 (19.1)	0.42 (10.7)	0.25 (6.4)	5100 (351)
3/8	0.035	1/4	0.035	-WU1-TB6-TB4	0.75 (19.1)	0.42 (10.7)	0.25 (6.4)	3300 (227)
1/2	0.049	1/4	0.035	-WU1-TB8-TB4	0.75 (19.1)	0.42 (10.7)	0.25 (6.4)	3700 (254)
1/2	0.049	3/8	0.035	-WU1-TB8-TB6	0.75 (19.1)	0.42 (10.7)	0.25 (6.4)	3300 (227)

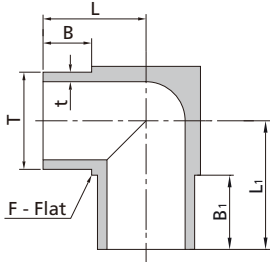
90° Union Elbows



Fractional					
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)		
			L	B	F
1/8	0.028	-WL1-TB2	0.41 (10.4)	0.25 (6.4)	5/16 (7.9)
1/4	0.035	-WL1-TB4	0.41 (10.3)	0.25 (6.4)	5/16 (7.9)
3/8	0.035	-WL1-TB6	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)
1/2	0.049	-WL1-TB8	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)

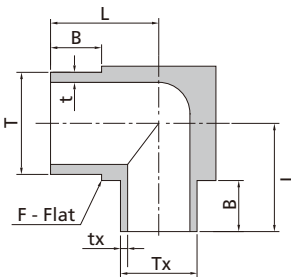
Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WL1-MTB6	10.4 (0.41)	6.4 (0.25)	7.9 (5/16)	420 (6095)
8	1.0	-WL1-MTB8	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	310 (4499)
10	1.0	-WL1-MTB10	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	240 (3483)
12	1.0	-WL1-MTB12	13.5 (0.53)	6.4 (0.25)	14.3 (9/16)	200 (2902)

Extended Leg 90° Union Elbows



Fractional								
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)					Working Pressure psig (bar)
			B	B1	F	L	L1	
1/4	0.035	-WL1-TB4-1	0.25 (6.4)	0.45 (11.4)	5/16 (7.9)	0.41 (10.3)	0.61 (15.5)	5100 (351)
1/4	0.035	-WL1-TB4-2	0.25 (6.4)	0.50 (12.7)	5/16 (7.9)	0.41 (10.3)	0.66 (16.8)	5100 (351)
1/4	0.035	-WL1-TB4-3	0.45 (11.4)	0.45 (11.4)	5/16 (7.9)	0.61 (15.5)	0.61 (15.5)	5100 (351)
1/4	0.035	-WL1-TB4-4	0.50 (12.7)	0.50 (12.7)	5/16 (7.9)	0.66 (16.8)	0.66 (16.8)	5100 (351)

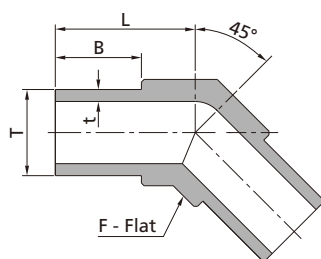
Reducing 90° Union Elbows



Fractional								
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
					L	B	F	
3/8	0.035	1/4	0.035	-WL1-TB6-TB4	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)	3300 (227)
1/2	0.049	1/4	0.035	-WL1-TB8-TB4	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3700 (254)
1/2	0.049	3/8	0.035	-WL1-TB8-TB6	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3300 (227)

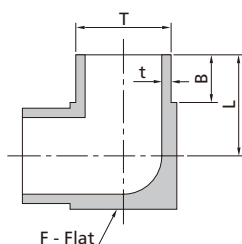
Metric								
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Tx-Tube O.D. (mm)	tx-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
					L	B	F	
8	1.0	6	1.0	-WL1-MTB8-MTB6	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	310 (4499)
10	1.0	6	1.0	-WL1-MTB10-MTB6	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	240 (3483)
12	1.0	6	1.0	-WL1-MTB12-MTB6	13.5 (0.53)	6.4 (0.25)	14.3 (9/16)	200 (2902)
12	1.0	8	1.0	-WL1-MTB12-MTB8	13.5 (0.53)	6.4 (0.25)	14.3 (9/16)	200 (2902)

45° Union Elbows



Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/4	0.035	-WV1-TB4	0.41 (10.4)	0.25 (6.4)	5/16 (7.9)	5100 (351)
3/8	0.035	-WV1-TB6	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)	3300 (227)
1/2	0.049	-WV1-TB8	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3700 (254)

Tribows

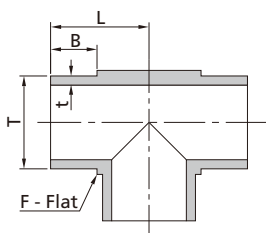


Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/4	0.035	-WB1-TB4	0.41 (10.3)	0.25 (6.4)	5/16 (7.9)	5100 (351)
3/8	0.035	-WB1-TB6	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)	3300 (227)
1/2	0.049	-WB1-TB8	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3700 (254)



Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WB1-MTB6	10.4 (0.41)	6.4 (0.25)	7.9 (5/16)	420 (6095)

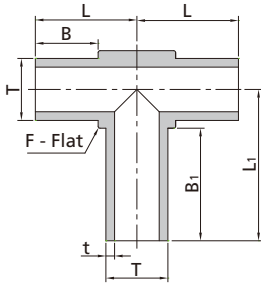
Union Tees



Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/8	0.028	-WT1-TB2	0.41 (10.4)	0.25 (6.4)	5/16 (7.9)	8500 (585)
1/4	0.035	-WT1-TB4	0.41 (10.3)	0.25 (6.4)	5/16 (7.9)	5100 (351)
3/8	0.035	-WT1-TB6	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)	3300 (227)
1/2	0.049	-WT1-TB8	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3700 (254)

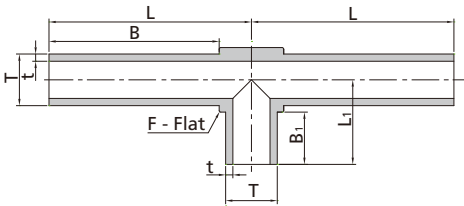
Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WT1-MTB6	10.4 (0.41)	6.4 (0.25)	7.9 (5/16)	420 (6095)
8	1.0	-WT1-MTB8	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	310 (4499)
10	1.0	-WT1-MTB10	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	240 (3483)
12	1.0	-WT1-MTB12	13.5 (0.53)	6.4 (0.25)	14.3 (9/16)	200 (2902)

Extended Branch Leg Union Tees



Fractional			Dimensions, in. (mm)					Working Pressure psig (bar)
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	L	L ₁	B	B ₁	F	
1/4	0.035	-WT1-TB4-45	0.41 (10.4)	0.61 (15.5)	0.25 (6.4)	0.45 (11.4)	5/16 (7.9)	5100 (351)

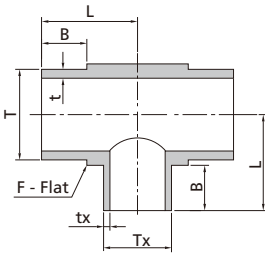
Extended Run Leg Union Tees



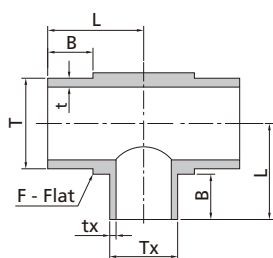
There may be a minor step between run ends at drill intersection.

Fractional			Dimensions, in. (mm)					Working Pressure psig (bar)
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	L	L ₁	B	B ₁	F	
1/4	0.035	-WT1-TB4-98	0.98 (24.9)	0.41 (10.4)	0.83 (21.1)	0.25 (6.4)	5/16 (7.9)	5100 (351)

Reducing Tees

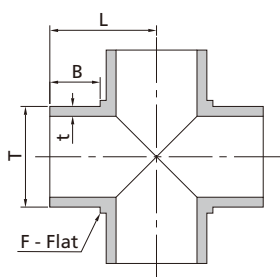


Fractional					Dimensions, in. (mm)			Working Pressure psig (bar)
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Basic Ordering Number	L	B	F	
3/8	0.035	1/4	0.035	-WT1-TB6-TB6-TB4	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)	3300 (227)
1/2	0.049	1/4	0.035	-WT1-TB8-TB8-TB4	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3700 (254)
1/2	0.049	3/8	0.035	-WT1-TB8-TB8-TB6	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3300 (227)



Metric								
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Tx-Tube O.D. (mm)	tx-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
					L	B	F	
10	1.0	6	1.0	-WT1-MTB10-MTB10-MTB6	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	240 (3483)
12	1.0	6	1.0	-WT1-MTB12-MTB12-MTB6	0.53 (13.5)	6.4 (0.25)	14.3 (9/16)	200 (2902)
12	1.0	8	1.0	-WT1-MTB12-MTB12-MTB8	0.53 (13.5)	6.4 (0.25)	14.3 (9/16)	200 (2902)

Union Crosses



Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/8	0.028	-WC1-TB2	0.41 (10.4)	0.25 (6.4)	5/16 (7.9)	8500 (585)
1/4	0.035	-WC1-TB4	0.41 (10.3)	0.25 (6.4)	5/16 (7.9)	5100 (351)
3/8	0.035	-WC1-TB6	0.47 (11.9)	0.25 (6.4)	7/16 (11.1)	3300 (227)
1/2	0.049	-WC1-TB8	0.53 (13.5)	0.25 (6.4)	9/16 (14.3)	3700 (254)

Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WC1-MTB6	10.4 (0.41)	6.4 (0.25)	7.9 (5/16)	420 (6095)
8	1.0	-WC1-MTB8	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	310 (4499)
10	1.0	-WC1-MTB10	11.9 (0.47)	6.4 (0.25)	11.1 (7/16)	240 (3483)
12	1.0	-WC1-MTB12	13.5 (0.53)	6.4 (0.25)	14.3 (9/16)	200 (2902)

Tube Butt Weld Fittings

L Series

Features

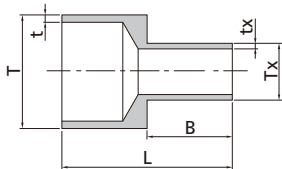
- Extended tube design
- Machined from forging blanks except for straight configurations
- Sizes range from 1/4" to 1" and 6 mm to 18 mm



Process Specification

Item	Process Specification	Standard Cleaning and Packaging Process (FC-01) Special Cleaning and Packaging Process (FC-02)	Ultra High Purity Process (FC-03)
	Material	316 SS, 316L SS	316L SS
Wetted Surface Roughness	Polishing Process	Machine finished	Electropolished

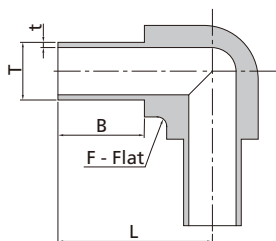
Reducing Unions



Fractional							
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)		Working Pressure psig (bar)
					L	B	
3/8	0.035	1/4	0.035	-WU2-TB6-TB4	1.50 (38.1)	0.75 (19.1)	3300 (227)
1/2	0.049	1/4	0.035	-WU2-TB8-TB4	1.50 (38.1)	0.75 (19.1)	3700 (254)
1/2	0.049	3/8	0.035	-WU2-TB8-TB6	1.50 (38.1)	0.75 (19.1)	3300 (227)
3/4	0.049	1/2	0.049	-WU2-TB12-TB8	1.50 (38.1)	0.75 (19.1)	2400 (165)
1	0.065	1/2	0.049	-WU2-TB16-TB8	1.50 (38.1)	0.75 (19.1)	2400 (165)
1	0.065	3/4	0.049	-WU2-TB16-TB12	1.50 (38.1)	0.75 (19.1)	2400 (165)

Metric							
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Tx-Tube O.D. (mm)	tx-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)		Working Pressure bar (psig)
					L	B	
10	1.0	6	1.0	-WU2-MTB10-MTB6	38.1 (1.50)	19.1 (0.75)	240 (3483)
10	1.0	8	1.0	-WU2-MTB10-MTB8	38.1 (1.50)	19.1 (0.75)	240 (3483)
12	1.0	6	1.0	-WU2-MTB12-MTB6	38.1 (1.50)	19.1 (0.75)	200 (2902)
12	1.0	8	1.0	-WU2-MTB12-MTB8	38.1 (1.50)	19.1 (0.75)	200 (2902)
12	1.0	10	1.0	-WU2-MTB12-MTB10	38.1 (1.50)	19.1 (0.75)	200 (2902)
18	1.5	6	1.0	-WU2-MTB18-MTB6	38.1 (1.50)	19.1 (0.75)	200 (2902)
18	1.5	12	1.0	-WU2-MTB18-MTB12	38.1 (1.50)	19.1 (0.75)	200 (2902)

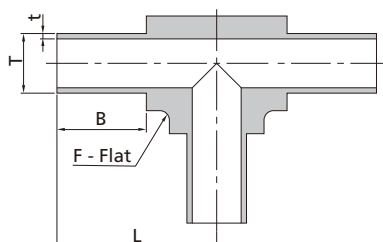
90° Union Elbows



Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/4	0.035	-WL2-TB4	1.23 (31.2)	0.75 (19.1)	7/16 (11.1)	5100 (351)
3/8	0.035	-WL2-TB6	1.20 (30.5)	0.75 (19.1)	7/16 (11.1)	3300 (227)
1/2	0.049	-WL2-TB8	1.34 (34.0)	0.75 (19.1)	11/16 (17.5)	3700 (254)
3/4	0.049	-WL2-TB12	1.46 (37.1)	0.75 (19.1)	15/16 (23.8)	2400 (165)

Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WL2-MTB6	31.2 (1.23)	19.1 (0.75)	11.1 (7/16)	420 (6095)
8	1.0	-WL2-MTB8	31.2 (1.23)	19.1 (0.75)	11.1 (7/16)	310 (4499)
10	1.0	-WL2-MTB10	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	240 (3483)
12	1.0	-WL2-MTB12	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	200 (2902)
18	1.5	-WL2-MTB18	37.6 (1.48)	19.1 (0.75)	23.8 (15/16)	200 (2902)

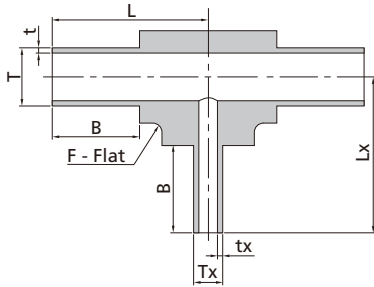
Union Tees



Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/4	0.035	-WT2-TB4	1.23 (31.2)	0.75 (19.1)	7/16 (11.1)	5100 (351)
3/8	0.035	-WT2-TB6	1.20 (30.5)	0.75 (19.1)	7/16 (11.1)	3300 (227)
1/2	0.049	-WT2-TB8	1.34 (34.0)	0.75 (19.1)	11/16 (17.5)	3700 (254)
3/4	0.049	-WT2-TB12	1.46 (37.1)	0.75 (19.1)	15/16 (23.8)	2400 (165)

Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WT2-MTB6	31.2 (1.23)	19.1 (0.75)	11.1 (7/16)	420 (6095)
8	1.0	-WT2-MTB8	31.2 (1.23)	19.1 (0.75)	11.1 (7/16)	310 (4499)
10	1.0	-WT2-MTB10	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	240 (3483)
12	1.0	-WT2-MTB12	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	200 (2902)
18	1.5	-WT2-MTB18	37.6 (1.48)	19.1 (0.75)	23.8 (15/16)	200 (2902)

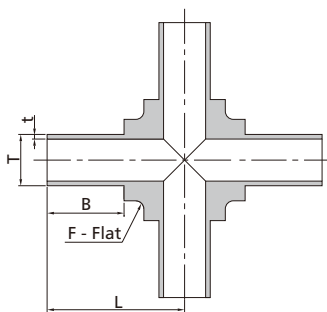
Reducing Tees



Fractional									
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)				Working Pressure psig (bar)
					L	Lx	B	F	
3/8	0.035	1/4	0.035	-WT2-TB6-TB6-TB4	1.20 (30.5)	1.23 (31.2)	0.75 (19.1)	7/16 (11.1)	3300 (227)
1/2	0.049	1/4	0.035	-WT2-TB8-TB8-TB4	1.34 (34.0)	1.34 (34.0)	0.75 (19.1)	11/16 (17.5)	3700 (254)
1/2	0.049	3/8	0.035	-WT2-TB8-TB8-TB6	1.34 (34.0)	1.35 (34.3)	0.75 (19.1)	11/16 (17.5)	3700 (254)
3/4	0.049	1/4	0.035	-WT2-TB12-TB12-TB4	1.46 (37.1)	1.48 (37.6)	0.75 (19.1)	15/16 (23.8)	2400 (165)
3/4	0.049	3/8	0.035	-WT2-TB12-TB12-TB6	1.46 (37.1)	1.35 (34.3)	0.75 (19.1)	15/16 (23.8)	2400 (165)

Metric									
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Tx-Tube O.D. (mm)	tx-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)				Working Pressure bar (psig)
					L	Lx	B	F	
8	1.0	6	1.0	-WT2-MTB8-MTB8-MTB6	31.3 (1.23)	31.3 (1.23)	19.1 (0.75)	11.1 (7/16)	310 (4499)
10	1.0	6	1.0	-WT2-MTB10-MTB10-MTB6	34.0 (1.34)	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	240 (3483)
10	1.0	8	1.0	-WT2-MTB10-MTB10-MTB8	34.0 (1.34)	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	240 (3483)
12	1.0	6	1.0	-WT2-MTB12-MTB12-MTB6	34.0 (1.34)	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	200 (2902)
12	1.0	8	1.0	-WT2-MTB12-MTB12-MTB8	34.0 (1.34)	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	200 (2902)

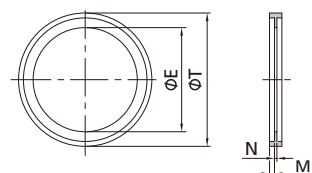
Union Crosses



Fractional						
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Basic Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
			L	B	F	
1/4	0.035	-WC2-TB4	1.23 (31.2)	0.75 (19.1)	7/16 (11.1)	5100 (351)
3/8	0.035	-WC2-TB6	1.20 (30.5)	0.75 (19.1)	7/16 (11.1)	3300 (227)
1/2	0.049	-WC2-TB8	1.34 (34.0)	0.75 (19.1)	11/16 (17.5)	3700 (254)

Metric						
T-Tube O.D. (mm)	t-Wall Thickness (mm)	Basic Ordering Number	Dimensions, mm (in.)			Working Pressure bar (psig)
			L	B	F	
6	1.0	-WC2-MTB6	31.2 (1.23)	19.1 (0.75)	11.1 (7/16)	420 (6095)
8	1.0	-WC2-MTB8	31.2 (1.23)	19.1 (0.75)	11.1 (7/16)	310 (4499)
10	1.0	-WC2-MTB10	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	240 (3483)
12	1.0	-WC2-MTB12	34.0 (1.34)	19.1 (0.75)	17.5 (11/16)	200 (2902)

Weld Rings



Fractional					
T-Tube O.D. (in.)	Basic Ordering Number	Dimensions, in. (mm)			
		E	M	N	T
1/4	-WR-4	0.20 (5.1)	0.02 (0.51)	0.01 (0.25)	0.28 (7.1)
3/8	-WR-6	0.32 (8.1)	0.02 (0.51)	0.01 (0.25)	0.41 (10.4)
1/2	-WR-8	0.42 (10.7)	0.02 (0.51)	0.01 (0.25)	0.54 (13.7)

Tubular Fittings

T Series

Features

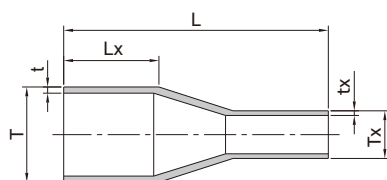
- ◎ 316L SS
- ◎ Sizes range from 1/4" to 2"
- ◎ Available in a variety of configurations



Process Specification

Item	Process Specification	Standard Cleaning and Packaging Process (FC-01) Special Cleaning and Packaging Process (FC-02)	Ultra High Purity Process (FC-03)
Material	316L SS		
Wetted Surface Roughness	Ra 15 µin. (0.38 µm)		Ra 10 µin. (0.25 µm)
Polishing Process	Machine finished		Electropolished

Concentric Reducings



Fractional							
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Ordering Number	Dimensions, in. (mm)		Working Pressure psig (bar)
					L	Lx	
3/8	0.035	1/4	0.035	6L-WU3-TB6-TB4	2.75 (69.9)	1.37 (34.8)	3300 (230)
1/2	0.049	1/4	0.035	6L-WU3-TB8-TB4	2.75 (69.9)	1.37 (34.8)	3700 (255)
1/2	0.049	3/8	0.035	6L-WU3-TB8-TB6	2.75 (69.9)	1.37 (34.8)	3700 (255)
3/4	0.065	1/4	0.035	6L-WU3-TB12-TB4	2.13 (54.0)	0.75 (19.1)	3330 (230)
3/4	0.065	3/8	0.035	6L-WU3-TB12-TB6	2.13 (54.0)	0.75 (19.1)	3330 (230)
3/4	0.065	1/2	0.049	6L-WU3-TB12-TB8	2.13 (54.0)	0.75 (19.1)	3330 (230)
1	0.065	1/4	0.035	6L-WU3-TB16-TB4	2.36 (60.0)	1.00 (25.4)	2420 (167)
1	0.065	3/8	0.035	6L-WU3-TB16-TB6	2.36 (60.0)	1.00 (25.4)	2420 (167)
1	0.065	1/2	0.049	6L-WU3-TB16-TB8	2.36 (60.0)	1.00 (25.4)	2420 (167)
1	0.065	3/4	0.065	6L-WU3-TB16-TB12	2.64 (67.0)	0.75 (19.1)	2420 (167)
1 1/2	0.065	1/4	0.035	6L-WU3-TB24-TB4	2.87 (73.0)	1.50 (38.1)	1550 (107)
1 1/2	0.065	3/8	0.035	6L-WU3-TB24-TB6	2.87 (73.0)	1.50 (38.1)	1550 (107)
1 1/2	0.065	1/2	0.049	6L-WU3-TB24-TB8	2.87 (73.0)	1.50 (38.1)	1550 (107)
1 1/2	0.065	3/4	0.065	6L-WU3-TB24-TB12	3.15 (80.0)	1.50 (38.1)	1550 (107)
1 1/2	0.065	1	0.065	6L-WU3-TB24-TB16	3.15 (80.0)	1.50 (38.1)	1550 (107)
2	0.065	1/4	0.035	6L-WU3-TB32-TB4	2.87 (73.0)	1.12 (28.6)	1160 (80)
2	0.065	3/8	0.035	6L-WU3-TB32-TB6	2.87 (73.0)	1.50 (38.1)	1160 (80)
2	0.065	1/2	0.049	6L-WU3-TB32-TB8	2.87 (73.0)	1.50 (38.1)	1160 (80)
2	0.065	3/4	0.065	6L-WU3-TB32-TB12	3.15 (80.0)	1.50 (38.1)	1160 (80)
2	0.065	1	0.065	6L-WU3-TB32-TB16	3.15 (80.0)	1.50 (38.1)	1160 (80)
2	0.065	1 1/2	0.065	6L-WU3-TB32-TB24	3.54 (90.0)	1.50 (38.1)	1160 (80)

Fittings

Valves

Regulators

Filters

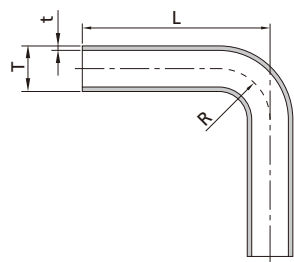
Tubing

Integrated Systems

Other Products

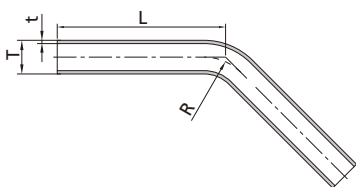
Technical Information

90° Elbows



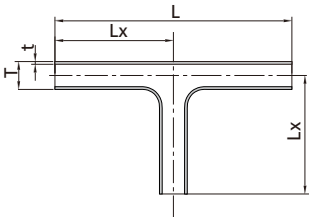
Fractional					
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Ordering Number	Dimensions, in. (mm)		Working Pressure psig (bar)
			L	R	
1/4	0.035	6L-WL3-TB4	1.97 (50)	0.56 (14.2)	5150 (355)
3/8	0.035	6L-WL3-TB6	2.05 (52.0)	0.91 (23.0)	3330 (230)
1/2	0.049	6L-WL3-TB8	2.13 (54.0)	0.75 (19.05)	3530 (243)
3/4	0.065	6L-WL3-TB12	2.60 (66.0)	1.12 (28.4)	3330 (230)
1	0.065	6L-WL3-TB16	2.72 (69.0)	1.50 (38.1)	2420 (167)
1 1/2	0.065	6L-WL3-TB24	3.75 (95.3)	2.25 (57.15)	1550 (107)
2	0.065	6L-WL3-TB32	4.84 (123.0)	3.00 (76.2)	1160 (80)

45° Elbows



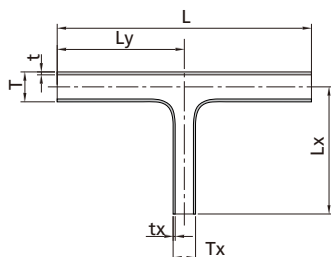
Fractional					
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Ordering Number	Dimensions, in. (mm)		Working Pressure psig (bar)
			L	R	
1/4	0.035	6L-WV3-TB4	1.50 (38.0)	1.56 (14.2)	5150 (355)
3/8	0.035	6L-WV3-TB6	1.54 (39.0)	0.94 (23.8)	3330 (230)
1/2	0.049	6L-WV3-TB8	1.57 (40.0)	0.75 (19.05)	3530 (243)
3/4	0.065	6L-WV3-TB12	1.93 (49.0)	1.12 (28.4)	3330 (230)
1	0.065	6L-WV3-TB16	1.97 (50.0)	1.50 (38.1)	2420 (167)
1 1/2	0.065	6L-WV3-TB24	2.76 (70.0)	2.25 (57.15)	1550 (107)
2	0.065	6L-WV3-TB32	3.07 (78.0)	3.00 (76.2)	1160 (80)

Tees



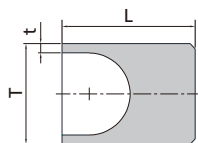
Fractional					
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Ordering Number	Dimensions, in. (mm)		Working Pressure psig (bar)
			L	Lx	
1/4	0.035	6L-WT3-TB4	3.54 (90.0)	1.77 (45.0)	5150 (355)
3/8	0.035	6L-WT3-TB6	3.54 (90.0)	1.77 (45.0)	3330 (230)
1/2	0.049	6L-WT3-TB8	3.54 (90.0)	1.77 (45.0)	3530 (243)
3/4	0.065	6L-WT3-TB12	4.09 (104.0)	2.05 (52.0)	3330 (230)
1	0.065	6L-WT3-TB16	4.33 (110.0)	2.17 (55.0)	2420 (167)
1 1/2	0.065	6L-WT3-TB24	4.75 (120.6)	2.37 (60.3)	1550 (107)
2	0.065	6L-WT3-TB32	6.06 (154.0)	3.03 (77.0)	1160 (80)

Reducing Tees

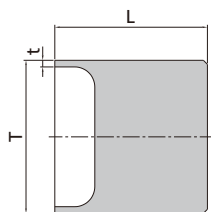


Fractional								
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Tx-Tube O.D. (in.)	tx-Wall Thickness (in.)	Ordering Number	Dimensions, in. (mm)			Working Pressure psig (bar)
					L	Lx	Ly	
3/8	0.035	1/4	0.035	6L-WT3-TB6-TB6-TB4	3.54 (90.0)	1.77 (45.0)	1.77 (45.0)	3330 (230)
1/2	0.049	1/4	0.035	6L-WT3-TB8-TB8-TB4	3.54 (90.0)	1.77 (45.0)	1.77 (45.0)	3530 (243)
1/2	0.049	3/8	0.035	6L-WT3-TB8-TB8-TB6	3.54 (90.0)	1.77 (45.0)	1.77 (45.0)	3330 (230)
3/4	0.065	1/4	0.035	6L-WT3-TB12-TB12-TB4	3.70 (94.0)	1.73 (44.0)	1.85 (47.0)	3330 (230)
3/4	0.065	3/8	0.035	6L-WT3-TB12-TB12-TB6	3.70 (94.0)	1.85 (47.0)	1.85 (47.0)	3330 (230)
3/4	0.065	1/2	0.049	6L-WT3-TB12-TB12-TB8	3.70 (94.0)	1.73 (44.0)	1.85 (47.0)	3330 (230)
1	0.065	1/4	0.035	6L-WT3-TB16-TB16-TB4	3.70 (94.0)	1.85 (47.0)	1.85 (47.0)	2420 (167)
1	0.065	3/8	0.035	6L-WT3-TB16-TB16-TB6	3.70 (94.0)	1.85 (47.0)	1.85 (47.0)	2420 (167)
1	0.065	1/2	0.049	6L-WT3-TB16-TB16-TB8	3.70 (94.0)	1.85 (47.0)	1.85 (47.0)	2420 (167)
1	0.065	3/4	0.065	6L-WT3-TB16-TB16-TB12	4.33 (110.0)	2.17 (55.0)	2.17 (55.0)	2420 (167)
1 1/2	0.065	1/4	0.035	6L-WT3-TB24-TB24-TB4	4.49 (114.0)	2.24 (57.0)	2.24 (57.0)	1550 (107)
1 1/2	0.065	3/8	0.035	6L-WT3-TB24-TB24-TB6	4.49 (114.0)	2.24 (57.0)	2.24 (57.0)	1550 (107)
1 1/2	0.065	1/2	0.049	6L-WT3-TB24-TB24-TB8	4.49 (114.0)	2.13 (54.0)	2.24 (57.0)	1550 (107)
1 1/2	0.065	3/4	0.065	6L-WT3-TB24-TB24-TB12	5.35 (136.0)	2.44 (62.0)	2.68 (68.0)	1550 (107)
1 1/2	0.065	1	0.065	6L-WT3-TB24-TB24-TB16	5.35 (136.0)	2.68 (68.0)	2.68 (68.0)	1550 (107)
2	0.065	1/4	0.035	6L-WT3-TB32-TB32-TB4	4.49 (114.0)	2.24 (57.0)	2.24 (57.0)	1160 (80)
2	0.065	3/8	0.035	6L-WT3-TB32-TB32-TB6	4.49 (114.0)	2.24 (57.0)	2.24 (57.0)	1160 (80)
2	0.065	1/2	0.049	6L-WT3-TB32-TB32-TB8	4.49 (114.0)	2.24 (57.0)	2.24 (57.0)	1160 (80)
2	0.065	3/4	0.065	6L-WT3-TB32-TB32-TB12	5.35 (136.0)	2.68 (68.0)	2.68 (68.0)	1160 (80)
2	0.065	1	0.065	6L-WT3-TB32-TB32-TB16	5.35 (136.0)	2.68 (68.0)	2.68 (68.0)	1160 (80)
2	0.065	1 1/2	0.065	6L-WT3-TB32-TB32-TB24	6.06 (154.0)	3.03 (77.0)	3.03 (77.0)	1160 (80)

End Caps



Tube O.D. < 1/2 in.



Tube O.D. ≥ 1/2 in.

Fractional				
T-Tube O.D. (in.)	t-Wall Thickness (in.)	Ordering Number	Dimension, in. (mm)	Working Pressure psig (bar)
			L	
1/4	0.035	6L-CW3-TB4	0.50 (12.7)	5150 (355)
3/8	0.035	6L-CW3-TB6	0.50 (12.7)	3330 (230)
1/2	0.049	6L-CW3-TB8	0.50 (12.7)	3530 (243)
3/4	0.065	6L-CW3-TB12	0.75 (19.1)	3330 (230)
1	0.065	6L-CW3-TB16	1.00 (25.4)	2420 (167)
1 1/2	0.065	6L-CW3-TB24	1.50 (38.1)	1550 (107)
2	0.065	6L-CW3-TB32	1.50 (38.1)	1160 (80)