

# Low Pressure Medium Flow Check Valves

## CHP Series

### Introduction

CHP Series Low Pressure Medium Flow Check Valves are designed with a low cracking pressure, ensuring high sensitivity in controlling the media flow direction. These valves are ideal for high purity and ultra high purity applications.



### Features

- ⦿ Metal-to-metal seal between valve body and gasket provides ensured sealing performance
- ⦿ Cone face seal between seal ring and valve body offers excellent reverse sealing performance
- ⦿ Low cracking pressure for high sensitivity

### Technical Data

|                                |          |                           |                                            |
|--------------------------------|----------|---------------------------|--------------------------------------------|
|                                |          |                           |                                            |
| Port Size                      |          | 1/2" or 1/4"              |                                            |
| Flow Coefficient (Cv)          |          | 2.5 or 1.2                |                                            |
| Orifice Size                   |          | 10.3 mm                   |                                            |
| Max. Working Pressure          |          | 145 psig (10 bar)         |                                            |
| Working Temperature            |          | 14 ~ 176 °F (-10 ~ 80 °C) |                                            |
| Nominal Cracking Pressure      |          | 1/3 psig (0.02 bar)       |                                            |
| Cracking Pressure <sup>①</sup> |          | ≤0.33 psig (0.023 bar)    |                                            |
| Reseal Pressure                |          | ≤9.95 psig (0.686 bar)    |                                            |
| Leak Rate (Helium)             | External | Inboard                   | ≤1×10 <sup>-9</sup> std·cm <sup>3</sup> /s |

Note: ① For valves not actuated for a period of time, initial cracking pressure may be higher than the set cracking pressure.

### Flow Data

Air @ 70 °F (21 °C)

| Cv  | Orifice in. (mm) | Pressure Drop to Atmosphere psig (bar) | Air (l/min) |
|-----|------------------|----------------------------------------|-------------|
| 2.5 | 0.41 (10.3)      | 10 (0.68)                              | 800         |
|     |                  | 50 (3.4)                               | 2130        |
|     |                  | 145 (10)                               | 5300        |
| 1.2 | 0.25 (6.4)       | 10 (0.68)                              | 380         |
|     |                  | 50 (3.4)                               | 1020        |
|     |                  | 145 (10)                               | 2510        |

Fittings

Valves

Regulators

Filters

Tubing

Integrated Systems

Other Products

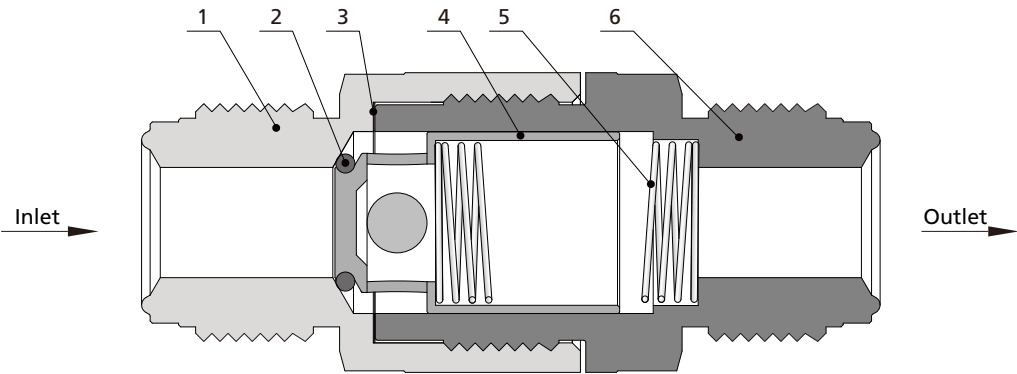
Technical Information

Process Specification

| Item                     | Process Specification                          |                                                     |
|--------------------------|------------------------------------------------|-----------------------------------------------------|
|                          | Special Cleaning and Packaging Process (FC-02) | Ultra High Purity Process (FC-03)                   |
| Mterial                  | 316L SS, 316L SS VAR                           |                                                     |
| Wetted Surface Roughness | Ra 0.25 µm (10 µin.)                           | Ra 0.13 µm (5 µin.)                                 |
| Polishing Process        | Machine finished                               | Electropolished                                     |
| Assembly Environment     | In specially cleaned areas                     | ISO Class 4 (FS 209E Class 10 equivalent) cleanroom |
| Packaging                | Double bagged                                  | Double bagged, inner bag packing in the cleanroom   |

Note: Refer to page P-01 for a detailed description of Process Specification.

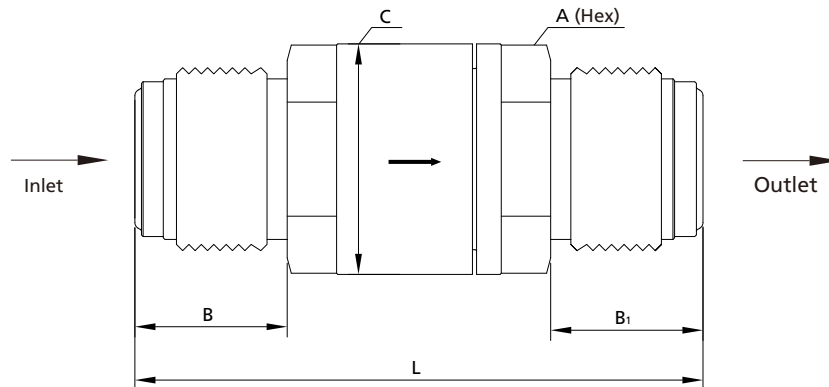
Major Materials of Construction



| Item | Component      | Material/Specification   |
|------|----------------|--------------------------|
| 1    | Inlet Body     | 316L SS, 316L SS VAR     |
| 2    | Seal           | Fluorocarbon FKM or FFKM |
| 3    | Gasket         | PTFE-coated 316L SS/A240 |
| 4    | Sliding Sleeve | 316L SS, 316L SS VAR     |
| 5    | Spring         | 316 SS/ASTM A313         |
| 6    | Outlet Body    | 316L SS, 316L SS VAR     |

## Dimensions and Ordering Information

Dimensions, in inches (millimeters), are for reference only.



| Basic Ordering Number | Connection Type and Size      |        | Cv  | Dimension, in. (mm) |             |                |           |           |
|-----------------------|-------------------------------|--------|-----|---------------------|-------------|----------------|-----------|-----------|
|                       | Inlet                         | Outlet |     | A                   | B           | B <sub>1</sub> | C         | L         |
| CHP□□-FR8-            | 1/2" Integral Male FR Fitting |        | 2.5 | 0.94 (24)           | 0.73 (18.5) | 0.73 (18.5)    | Ø1.1 (28) | 2.72 (69) |
| CHP□□-FR4-            | 1/4" Integral Male FR Fitting |        | 1.2 | 0.94 (24)           | 0.62 (15.8) | 0.62 (15.8)    | Ø1.1 (28) | 2.72 (69) |

## Ordering Number Description

**CHP6L - FR8 - FFR8 - 1ZF3**

| Series | Body Material |             | Inlet Type |                             | Inlet Size | Outlet Type                        | Outlet Size | Seal Material    | Process Specification |       |
|--------|---------------|-------------|------------|-----------------------------|------------|------------------------------------|-------------|------------------|-----------------------|-------|
| CHP    | 6L            | 316L SS     | FR         | Integral Male FR Fitting    | 8 1/2"     | Same as Inlet                      |             | Fluorocarbon FKM | F2                    | FC-02 |
|        | 6LV           | 316L SS VAR | FFR        | Rotatable Female FR Fitting | 4 1/4"     | Specified in the same way as Inlet |             | Z FFKM           | F3                    | FC-03 |
|        |               |             | RFR        | Rotatable Male FR Fitting   |            |                                    |             |                  |                       |       |

**Nominal Cracking Pressure**  
1 1/3 psig

Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available. For any questions, Please contact FITOK or our authorized distributors.